ATTENTION INSTALLERS!! Please read before charging system

- Cooling system needs to have <u>50/50 mix of distilled water and antifreeze</u>, also the heater coil needs to be purged (cycle heater control valve) to make sure no water, without antifreeze, is in the heater coil before you charge the A/C system.
- **134a** refrigerant charge = **1.8** *lbs* <u>OR</u> **28.8** *oz*.
- New Sanden compressor comes charged with oil <u>NO</u> additional oil needed anywhere in the Vintage Air system.
- Vintage Air systems use an expansion valve and will operate at a <u>lower</u> suction pressure than on some OEM systems. <u>Please note formula below.</u>*
- Evacuate the system for 45 minutes (minimum) with the complete system @ 90 degrees before charging.

TEST CONDITIONS USED TO DETERMINE SYSTEM OPERATION

- A. PLACE TEMPERATURE PROBE (THERMOMETER) INTO CENTER OUTLET.
- B. CONNECT GAUGES OR SERVICE EQUIPMENT TO HIGH/LOW CHARGING PORTS
- C. PLACE BLOWER FAN SWITCH ON MEDIUM.
- D. CLOSE ALL DOORS AND WINDOWS ON VEHICLE.
- E. PLACE SHOP FAN OR HEAVY DUTY SQUIRREL-CAGE BLOWER DIRECTLY IN FRONT OF CONDENSER.
- F. RUN ENGINE IDLE UP TO 1500 RPM.

(THESE TEST CONDITIONS WILL SIMULATE THE AFFECT OF DRIVING THE VEHICLE AND GIVE THE TECHNICIAN THE THREE CRITICAL READINGS THAT THEY WILL NEED TO DIAGNOSE ANY POTENTIAL PROBLEMS)

* ACCEPTABLE OPERATING PRESSURE RANGES FOR VINTAGE AIR SYSTEMS A. R134A TYPE

1. **HIGH-SIDE PRESSURES** (160-250 PSI) * Note- general rule of thumb is two times the ambient (daytime) temperature, plus 15-20%.

- 2. LOW-SIDE PRESSURES (06-12 PSI in a steady state)
- 3. CENTER DUCT TEMPERATURE (36-46 DEGREES F.)

Additional information available on our web site – <u>www.vintageair.com</u> -including install instructions, wiring diagrams for systems, Trinary switch, fan wiring diagrams and a more detailed Trouble Shooting Guide, if needed.

You can also call us @ 1.800.862.6658 during normal business hours.