

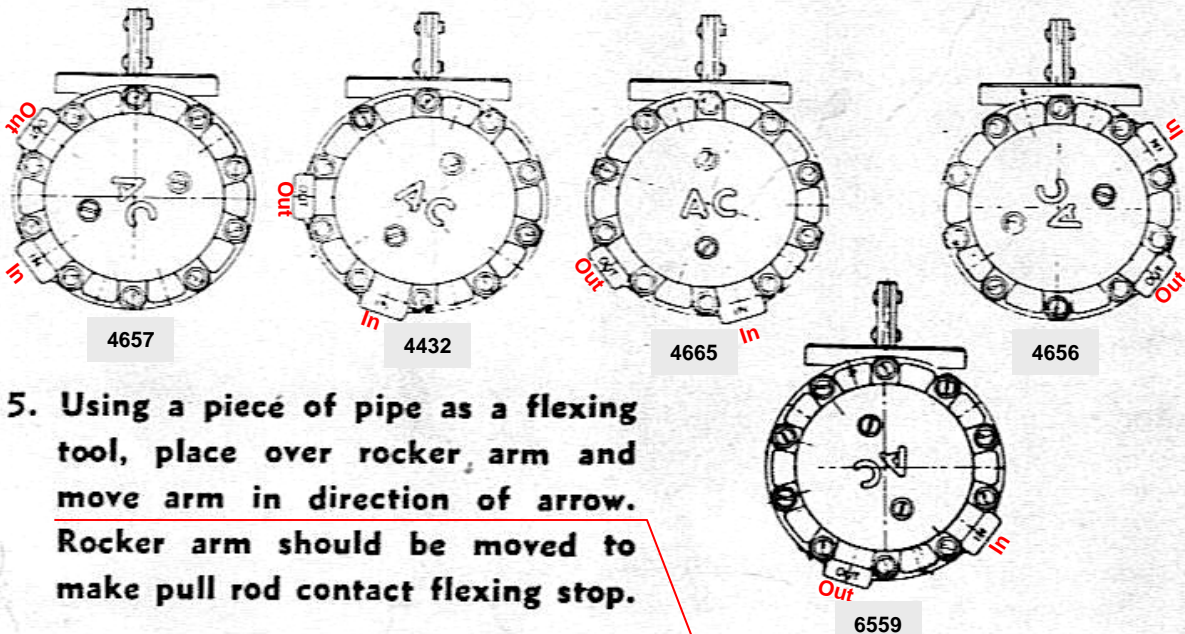
INSTRUCTIONS

On changing Type 4657 To

5594432 (Type 4432), 5594656 (Type 4656), 5594665 (Type 4665)
& 5656559 (Type 6559)

THE ROCKER ARMS ON ALL ABOVE TYPES OF FUEL PUMPS ARE IDENTICAL AND ARE COMPLETELY INTERCHANGEABLE

1. Check fuel pump removed from engine to determine correct cover position as indicated below.
2. Clamp pump in vice with fuel cover in the up position.
3. Remove ten screws holding cover in position.
4. Carefully separate upper surface of diaphragm from cover flange to allow rotation of cover without distorting or damaging the diaphragm.



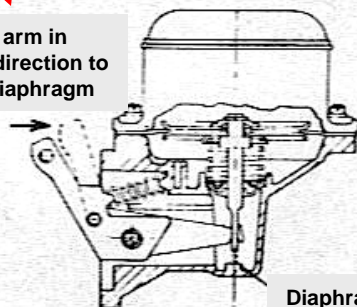
5. Using a piece of pipe as a flexing tool, place over rocker arm and move arm in direction of arrow. Rocker arm should be moved to make pull rod contact flexing stop.

6. Turn cover to position desired as shown by pump types above:

7. Alternately tighten ten screws while holding rocker arm in the flex position.

8. Remove pipe and pump is ready to install.

Move arm in
This direction to
flex diaphragm



Diaphragm
Flexing stop

AC SPARK PLUG
Division of General Motors
Flint, Michigan