

1. Lower spare tire carrier.

2. With a flat screwdriver - bend tabs down with which fuel tank straps are attached, in order to gain access into frame.

(OVER)



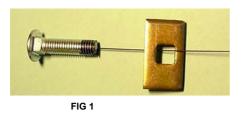




FIG 2 EXAMPLE: SEE NOTE 5

3. Hold receiver up to frame - center and move as far rearward as valance will allow - mark holes for drilling.

4. Drill 7/16" diameter holes in frame at forward marks. Drill 1/2" diameter holes in frame at rear marks. For rear holes, you must align drill bit so it will extend thru frame just forward of welds at end of frame.

5. Insert pull wire up thru forward drilled hole on frame and out thru access hole - thread 3/8" carriage bolt with bolt plate onto 3/8" pull wire (Fig 1) - feed bolt plate into frame (Fig 2) then pull 3/8" carriage bolt into place - repeat for opposite side.

6. Place receiver up to frame, being careful not to push carriage bolts into frame - once bolts are thru flanges on receiver apply 3/8" flat washers, 3/8" lock washers , and 3/8" hex nuts finger tight.

7. Place 1/2" flat washer on 1/2" x 7-1/2 long bolts and insert thru frame bracket, tube spacer, and 1/2" drilled holes at rear of frame.

NOTE:

84-91: Place tube spacer between flat portion of frame and main frame. 91-96: Place tube spacer between receiver bracket and frame. Apply thick bolt plate and 1/2" lock washer and 1/2" hex nut.

8. Torque 3/8" hardware to 35 lb-ft. Torque 1/2" hardware to 75 lb-ft.

For Installation Assistance or Technical Help, Call 1-800-758-0869

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