

Valve guide clearances

Date 1-26-15

Head type GM L57

Job # 13496

Job name JOSHUA BAUER

Gauge valve dia. .3135

Clearance:

#1 Intake Top .003
Mid .0022
Bottom .0045

#1 Exhaust Top .0029
Mid .002
Bottom .0044

#2 Intake Top .0035
Mid .0022
Bottom .0038

#2 Exhaust Top .0017
Mid .002
Bottom .003

#3 Intake Top .0032
Mid .0023
Bottom .005

#3 Exhaust Top .0023
Mid .0021
Bottom .0024

#4 Intake Top .008
Mid .003
Bottom .009

#4 Exhaust Top .0015
Mid .002
Bottom .0023

#5 Intake Top .0034
Mid .0024
Bottom .0044

#5 Exhaust Top .002
Mid .0022
Bottom .0041

#6 Intake Top .0045
Mid .002
Bottom .0042

#6 Exhaust Top .0018
Mid .002
Bottom .0035

#7 Intake Top .0045
Mid .0024
Bottom .0047

#7 Exhaust Top .0019
Mid .0021
Bottom .0032

#8 Intake Top .0045
Mid .0022
Bottom .0043

#8 Exhaust Top .0018
Mid .002
Bottom .0022