

# Valve guide clearances

Date 2/25/15

Head type GM L57

Job # 13546

Job name H.P. ADDICTS

Gauge valve dia. .3135"

## Clearance:

#1 Intake Top .0031"  
Mid .0027"  
Bottom .0030"

#1 Exhaust Top .0083"  
Mid .0035"  
Bottom .0098"

#2 Intake Top .0031"  
Mid .0029"  
Bottom .0030"

#2 Exhaust Top .0027"  
Mid .0043"  
Bottom .0088"

#3 Intake Top .0031"  
Mid .0026"  
Bottom .0031"

#3 Exhaust Top .0072"  
Mid .0032"  
Bottom .0095"

#4 Intake Top .0030"  
Mid .0028"  
Bottom .0030"

#4 Exhaust Top .0024"  
Mid .0033"  
Bottom .0069"

#5 Intake Top .0033"  
Mid .0027"  
Bottom .0035"

#5 Exhaust Top .0030"  
Mid .0032"  
Bottom .0066"

#6 Intake Top .0030"  
Mid .0028"  
Bottom .0031"

#6 Exhaust Top .0026"  
Mid .0036"  
Bottom .0069"

#7 Intake Top .0029"  
Mid .0027"  
Bottom .0029"

#7 Exhaust Top .0033"  
Mid .0032"  
Bottom .0068"

#8 Intake Top .0031"  
Mid .0028"  
Bottom .0028"

#8 Exhaust Top .0026"  
Mid .0028"  
Bottom .0038"