

Borowski Race Engines

1545 Mound Road

Phone: 815-725-2727

Fax: 815-425-9261

Email: Ken@BorowskiRace.com

Invoice

Invoice Date	Invoice #
1/11/2016	424452-C

Client
Ed Miller 858-354-0909

Start Date
10/7/2015

Job	Terms	P.O. Number	Project
15368			
#	Description	Price Each	Amount
1	Less Deposit Received	-3,000.00	-3,000.00
1	Less Deposit Received	-3,000.00	-3,000.00
1	Less Deposit Received	-2,000.00	-2,000.00
1	Less Deposit Received	-600.00	-600.00
	Labor		
1	Complete Engine Block Machining Package: - Install Cam Bearings - Bump Alignhone - Bore and Hone Cylinders with Torque Plate - Resurface Firing Deck on 4-Axis CNC - Hone Lifter Bores, Bottom Tap All Holes - Final Clean	500.00	500.00
1	Rotating Assembly Labor Package for New Parts - Inspect New Parts for Shape and Sizing Issues - Pin Fit Pistons and Rods - Balance Rotating Assembly - Mount Pistons	425.00	425.00

Limited Warranty: The Borowski Race Engines (BRE) Limited Warranty for USA and Canada is posted online at www.borowskirace.com/Warranty.html and print copies are available upon request. The terms of this document represent the entire agreement and may not be modified at time of sale other than in writing by a corporate officer. As stated therein, BRE SHALL NOT BE LIABLE FOR INJURY, CONSEQUENTIAL OR OTHER TYPE DAMAGES RESULTING FROM USE OF ITS PRODUCTS. NO WARRANTY FOR COMPETITION. NO WARRANTY OUTSIDE THE USA AND CANADA. NO WARRANTY FOR FAILURES RELATING TO CUSTOMER SUPPLIED PARTS.

Terms and Conditions: ALL PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE. A 50% deposit is required for returnable parts and labor. Full payment in advance is required for custom parts. Any unpaid invoice balance is due upon project completion. All complete jobs left over 7 days will be charged a \$10 per day storage fee. Any parts not paid for and picked up within thirty days will be considered abandoned and sold. Customer is responsible for any remaining balance, plus costs of collection including reasonable attorney fees.

Subtotal**Sales Tax****Payments/Credits****Balance Due**

Signature _____ Date _____

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1	Assemble Performance Engine Long Block - Clean Engine Parts - File Fit Rings - Degree Cam - Assemble Long Block	750.00	750.00
	Parts		
1	Custom Forged Borowski LS3 Pistons - 4.000 Bore	1,120.392	1,120.39T
1	Diamond Piston Rings	279.00	279.00T
1	ARP Cam Bolt Kit - High Performance, Black Oxide, M8, Chevy, 5.7L, LS1, Set of 3	8.99	8.99T
1	ARP Pro Series Cylinder Head Stud Kit - 12-Point Head, Chevy, LSX, Kit	494.13	494.13T
1	ARP Main Stud Kit - Chevy, 4.8, 5.3, 5.7, 6.0L, Kit	226.95	226.95T
2	Dart PRO1 LS3 Cylinder Head - Bare, Each	776.99	1,553.98T
1	Callies Performance Dragon Slayer Crankshaft - LS, Short Snout, 4.000 Stroke	1,529.00	1,529.00T
1	Callies Ultra H-Beam Rod SBC 6.000 2.100	1,264.00	1,264.00T
8	Clevite H-Series Rod Bearing - Standard Size, TM-77, Chevy, Small Block	10.28	82.24T
1	Clevite H-Series Main Bearings	175.16	175.16T
1	Cloyes Hex-A-Just Timing Set - Hex-A-Just, Single Roller, Billet Steel Sprockets, Chevy, 6.0L, Set	301.97	301.97T
1	COMP Cams Custom Ground Camshaft Core - Camshaft, Custom Grind, Race Roller Tappet, Chevy, Small Block, LS1, Each	406.97	406.97T
1	Custom Cometic Head Gasket - GM, LSX, 4.060 Bore, .051", MLS, Right	124.00	124.00T
1	Custom Cometic Head Gasket - GM, LSX, 4.060 Bore, .051", MLS, Left	124.00	124.00T

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Subtotal
Sales Tax
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#	Description	Price Each	Amount
1	Manley Race Series Stainless Steel Valves - Intake, NK-842 Stainless, 2.165 in. Diameter, .3133 in. Stem, 4.900 in. Length, Chevy, Set of 8	170.97	170.97T
1	Manley Race Series Stainless Steel Valves - Exhaust, Stainless Steel, 1.600 in. Diameter, .3136 in. Stem, 4.923 in. Length, Each	153.97	153.97T
1	Manley 7 Degree Machined Valve Locks - Machined, Steel, 7 Degree, 1-Groove Beadlock, 5/16 in. Valve Stem, Chevy, LS1, Set of 16	57.97	57.97T
1	Manley NexTek Valve Springs - Dual, 1.290 in. Outside Diameter, 377 lbs./in. Rate, 1.100 in. Coil Bind Height, Set of 16	249.97	249.97T
1	Manley Valve Spring Retainers, Steel, 7 Degree, 1.290 in. Spring Diameter, .675 in. Inside Diameter, Set of 16	56.97	56.97T
1	Manley Valve Spring Locators - Inside, Steel, .035 in. Thick, 1.270 in. O.D., .525 in. I.D., Set of 16	75.97	75.97T
1	Melling Performance Oil Pump - Standard-Volume, Chevy, 4.8/5.3/5.7/6.0L, Each	119.97	119.97T
1	Moroso Extra Long Bellhousing Dowel Pins - .625 in. Diameter, Buick, Chevy, Oldsmobile, Pontiac, Pair	13.97	13.97T
8	Spark Plugs	2.79	22.32T
16	Smith Brothers Custom Pushrods - 5/16 x .116 4340 HT W/Oil B5732SB-5/32 R Ball Both Ends (OAL 7.440)	14.70	235.20T
	CSP Parts: Cam Bearings, Plugs, Rear Cover, Oil Pan, Rockers with Trunnions, valve covers, sensors		
	Total Reimbursable Expenses		39.61

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Subtotal	\$1,962.67
Sales Tax	\$619.36
Payments/Credits	-\$1,500.00
Balance Due	\$1,082.03

Signature _____	Date _____
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