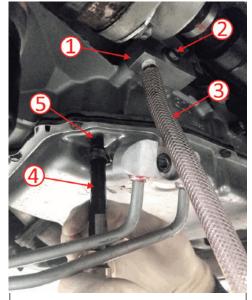
## TCC Shudder and New Mobil 1 Fluid Exchange

A new transmission fluid exchange procedure and a new formula of Mobil 1 Synthetic LV ATF HP transmission fluid have been released to address torque converter clutch (TCC) shudder conditions on 8L45 and 8L90 8-speed automatic transmissions (RPOs M5N, M5T, M5U, M5X) in some 2015-2017 Escalade, Yukon; 2015-2018 Silverado, Sierra; 2015-2019 Corvette; 2016-2018 CT6; 2016-2019 ATS, CTS, Camaro; and 2017-2019 Colorado and Canyon models.

## SHUDDER TEST

The new service procedure addresses shake and/or shudder conditions during light throttle acceleration between 25 and 80 MPH (40 and 128 KM/H) at a steady speed when the transmission is not shifting gears. To ensure TCC shudder is diagnosed correctly, drive the vehicle on a smooth road with transmission sump temperature between



New fluid exchange procedure using a TransFlow adapter (1), transmission fill adapter (2) and new tool kit components.

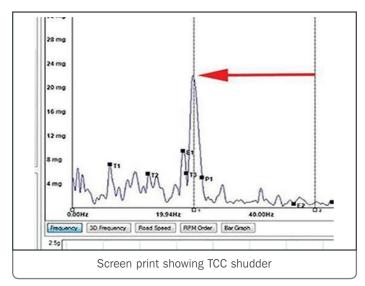
122°F (50°C) – 158°F (70°C). Constant throttle input on a smooth grade is needed.

A shudder condition may also be a chuggle, surge or vibration condition. Use GDS 2 or the CH-51450 PicoScope to confirm that the concern is TCC shudder and not a tire/wheel vibration or a driveline vibration, for example. A screen print from GDS 2 or the PicoScope showing the TCC shudder event must be attached to the Repair Order hard copy.

If TCC shudder is present, a vibration peak will appear within +/- 2 Hz of the frequency listed in Bulletin #18-NA-355. Refer to the bulletin for additional information, including required shudder test conditions for each vehicle being diagnosed as well as the fluid exchange procedures.

## **FLUID EXCHANGE**

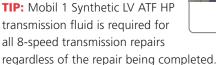
The TCC shudder condition is related to moisture content in the transmission fluid. The current fluid tends to be hydroscopic, or absorbs moisture, which increases the chance of TCC shudder. There are three different fluid exchange procedures to follow,



depending on vehicle application, so that an acceptable concentration of the new HP fluid is achieved in the transmission.

The new fluid exchange procedure requires the use of the DT-45096 TransFlow Cooler Flush Machine and DT-52263 Transmission Fluid Exchange Tool Kit. The tool kit began shipping to dealerships at no charge in late January 2019. All GM dealerships should receive the tool kits by the end of March 2019.

The new Mobil 1 Synthetic LV ATF HP transmission fluid is now available through your local GM Oil Distributor. The new Mobil 1 Synthetic LV ATF HP transmission fluid is available in quart bottles (GM Part Number 19417577) and, for a limited time, in 55-gallon drums (GM Part Number 19417904) in most locations. Drum production ended in January 2019. The GM part numbers are not on the product.



Synthetic LV ATF HP
High Performance Formula
Formula de alto rendimiento
Formula haute performance
Formula haute performance
Synthetic LV
Sintetic
Synthetic LV ATF HP

Quart bottles, which can be identified by a new blue banner across the front of the bottle, will be limited to 20 cases/120 quarts per dealer per week during the initial launch of the new product. The new bottles also feature the HP license number J-62120 on the back label.

For a video demonstration of the new fluid exchange procedure, check out the December 2018 Emerging Issues Broadcast, course number 10218.12V, available through the Center of Learning.

► Thanks to Mark Gordon