



# Service Bulletin

Bulletin No.: 23-NA-156

Date: September, 2023

## INFORMATION

**Subject:** Information on M1L Automatic Transmission Production Running Changes

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Corvette	2020	2023	P5137263	— —	—	8-Speed Automatic (RPO M1L)

Information	North America, Europe, Middle East, Japan, Australia/New Zealand
	<p>There is a production running change to the M1L transmission case design toward the end of the 2023 model year.</p> <p>The additional 1.89 L (2 quarts) of transmission fluid is no longer needed nor recommended for track use for Z51 equipped Stingrays starting with this VIN. In the future, be aware that service transmissions will also begin to migrate to this updated design for older model years and will require additional parts to be ordered when used in an older model year.</p> <p><b>Note:</b> The canister filter for regular maintenance remains unchanged.</p> <div data-bbox="683 1045 1333 1619" data-label="Image"> </div> <p style="text-align: right;">6420769</p> <p>To identify a new Die3 transmission easily, the new Die3 only has 4 fasteners along the front edge of the sump pan, where the old Die2 transmission has 6 fasteners along the front edge of the sump pan. Refer to the graphic above.</p>

**Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.**

<b>Version</b>	2
<b>Modified</b>	Released September 06, 2023 Revised September 08, 2023 – Removed TUN Note from the Information section.

